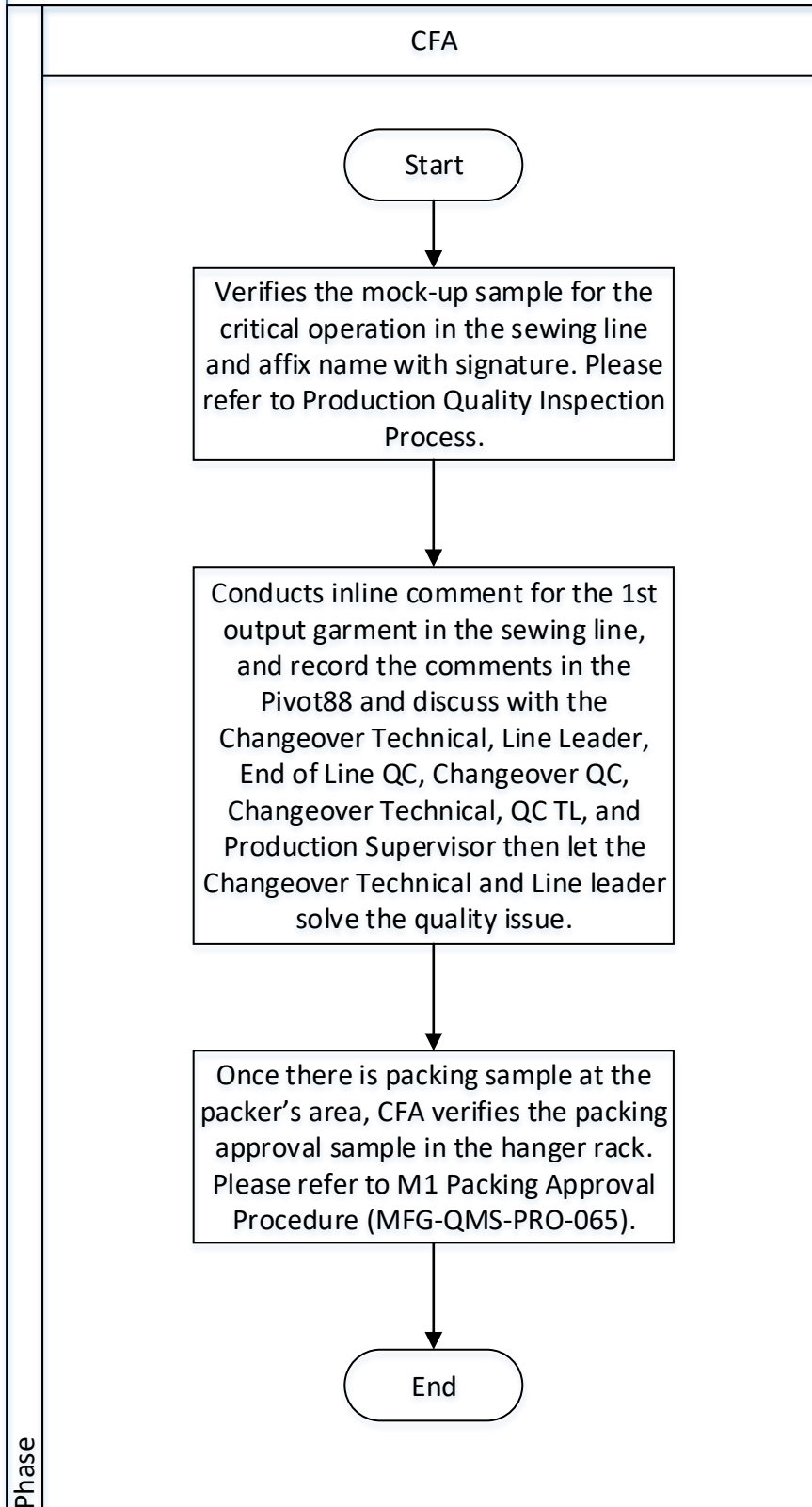


CFA Quality Inspection Process
(Inline Inspection)



CFA Quality Inspection Process
(Staggered Inspection)

CFA

Start

Asks photo copy of the pulling test report and the specimen per style from the QC TL if the running style has snap buttons/rivets/eyelets/grommets/tie cords/sew on buttons.

Conducts odour test, water absorbency test (if needed), and moisture test 3 pcs per day, per P.O and record the result in the Adidas Quality Web.

Gets minimum of 3 pieces of garments for quality inspection from the closed carton that has a stamp of EOL QC and packer at the upper long flap of the carton.

Conducts inspection following the 5 steps on how to inspect the garments and record the result in the Adidas Quality Web System. (Note: Conduct 2pcs. full measurement and the rest is critical measurement based on the sample lot.)

Result

Failed

Passed

Escalate the rejection to Line Leader, End of Line QC, QC TL, and QC Supervisor to solve the issue until it will pass and record the rejection in the Adidas Quality Web and take photos of it, and re-inspect the garments from the opened cartons (Follow Process 5.1.2.c).

Stamp in the upper right side of the carton, near the zebra sticker, and CMP report per carton #.

End

CFA Quality Inspection Process
(Final Inspection)

CFA

Start

Asks photo copy of the daily pulling test result from the QC TL if the running style has snap buttons/rivets/eyelets/grommets/tie cords/sew-on buttons, and query in the adidas quality web for FGWT result. If no result, hold the carton and clarify from the QC Clerk if they already pass the garment to the wash lab for testing.

Conducts inspection based on AQL 1.0 level 1 for International and level 2 for Japan. Record the result in the Adidas Quality Web System (Note: Conduct 2pcs. full measurement and the rest is critical measurement based on the sample lot.)

Result

Failed

Passed

Escalate the rejection to Line Leader, End of Line QC, QC TL, and QC Supervisor to solve the issue until it will pass and record the rejection in the Adidas Quality Web and take photos of it, and re-inspect the garments from the opened cartons (Follow Process 5.1.2.c).

Stamp in the upper right side of the carton, near the zebra sticker, and CMP report per carton #.

End

CFA TL Measurement Process (For Japan Only)

