


Pressing Long Sleeve	
User	Presser
Previous Process	Sewing
Next Process	Packing
PPE	
	Wear helmet
	Wear gloves
	Wear face mask
Legend	
	Inspection
	Find / search / reading
	Storage
	Attach information
	Safety Point
VAR computation	
TOTAL CYCLE TIME	
26	
Total VA (in secs)	
26	
Total NVA (in secs)	
Total NVANT (in secs)	
VAR%	
100.00%	

1

Task:



VA TIME:	6 SECS
NVANT:	
NVA:	

Description:
Press bottom + press body seam

(i-press ang ubos na bahin sa jacket, sunod ang uban part sa body na adunay seam)

2

Task:




VA TIME:	6 SECS
NVANT:	
NVA:	

Description:
Press armhole 1st side + shoulder 1st side + neck seam + shoulder 2nd side + armhole 2nd side

(i-press ang unang bahin sa armhole, sunod ang unang bahin sa abaga, sunod ang liogan sa garment, sunod ang ikaduhang bahin sa abaga sa garment ug sunod ang ikaduhang bahin sa armhole)

3

Task:



VA TIME:	14 SECS
NVANT:	
NVA:	

Description:
Press sleeve both sides

(i-press ang duha ka bahin sa sleeve)

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