



BULK MOCK-UP PROCESS FLOW FACTORY MOCK-UP IN-WASHLAB TECHNICIAN / PRODUCTION KITS IN-SCREEN INVENTORY IN-FACTORY CFA **BULK COORDINATOR PRODUCTION** SUB-CON QC MIXING MR CHARGE CHARGE CHARGE DATA COLORIST Mix formulation of Base, Prepare Color Lab Dip & START Check and record Styles Paint and Top Coat based received in the tracking Chemical Recipe Form and and forward to assigned MR Chemical Request on the Color Lab Dip & Chemical Recipe Form Form Forward 2 copies Bulk PAD Production Technical will Receive Production Kits with fabric swatch, Actual prior for bulk mock-up and check the details and Fabric, Approved forward to production assign printer to print Conduct Printing on fabric Development mock-up Conduct Color Assessment Prepare all the kits needed swatch based on given samples to FIT MR comparing Print Color prior for printing (Bulk Screen Specification and Swatch vs. Color Standard PAD, Bulk fabric, Approved Paint & Base Setting Development Mock-up & Request necessary paint Info Sheet) and chemicals based in the Info Sheet Fill out applied and Scale approved recipe on Color Lab Dip & Chemical Recipe Record Style in the Form tracking prior for print and Check Color, Quality and Print 1 Bulk Mock-up forward to Production Kits Handfeel of Mock-up in-charge Approve Color Lab Dip & Chemical Recipe Conduct Washing and Oven Test Reject? (в Conduct Crocking, Elasticity and Adherence Test (required only in UA Repair defect Forward Bulk Kits and 10 Conduct Washing and Styles) pcs sample to Factory Oven Test Mock-up In-charge Write down comments on Continue with the rest of Internal Bulk Mock-up Relax specimen for 4 hours the fabric samples Approval Sheet (excluding Cocking & Forward remaining Adherence Test) Result specimens to Wash Lab for Testing Conduct Color Assessment Fill out Development Check Color, Quality and comparing Tested Handfeel of Mock-up Attention form Specimen vs. Reference PASS (excluding adherence and Elasticity Test) With Generate Test Reports and Prepare all the Kits for CFA Check Color, Quality and Handfeel of Mock-up sample handover to MR Approval YES Indicate comments to Bulk Reject? Artwork Approval Sheet Repair defect Forward samples to Bulk . Coordinator В Prepare Bulk Mock-up with Receive the approved bulk complete attachment (Info Receive and record in the mock-up and record in the Forward Approved Bulk Sheet, Washing & Oven tracking for monitoring an tracking and prepare for Mock-up to FIT MR Test Report) and forward forward to screen production use to Production Kits Incharge