



0.01						Document No.	WI-PR-055	
		DV INI	СТОІ			Section	Cutting	
JU						Revision No.	00	
PHILIPPINES						Effective Date	15-Mar-21	
						Page No.	3 01 3	
rocess Name	Auto-cut Process - T	SM (Robot Cut	t - TC 7000)	Objective To guide the ope	rator in operating TS	SM (Robot Cut - TC 700	00) Machine in Auto-cut oper	
ser	G famour No wes							
Robot Cut Operator	Hone State Tar. The Manada Hone Ma Manada Hone Manada Hone Mana	7 7	14	START	15	TC-70		
revious Process	Task:		Task:		Task:		BLW VAC KNIFE RTN	
Spreading		TC-7000				<u>A</u>	SLOW OCH OCH Y.CHK	
ext Process					n 🔁 🥖	THE STREET		
Conting				BLW VAC KNIFE OGN			PLATE W OGN SHARP CUT	
Sorting		Laser light		1st 2nd V cu		SC THE	CONV X.CHK P.SYNC CONV.	
PE	Patte	ern		SLOW OGN OGN T.CH			REV.	
				PLATE WOGN SHARP MANUA				
	Otes Rr. Oters Star 21ad000nnms00.etc	Edite interests Reference 2000 Tr III in sur e						
Vear hairnet Wear face mask	TT TIME: Mark Book State To The State Stat	The process of the pr	TT TIME:	REV. X.CHK P.SYNC FOR.	TT TIME:		B	
	17 sec		6 sec		448 sec			
	Description: Click "Trace" on the computer to trac	ce the alignment of the	Description: Press the "VAC" (vac	uum) "KNIFF" and "START AUTO CL	JT" (A) Cutting o	: peration, (B) After cutti	ng, press the "CONV.FOR."	
egend	pattern and the laser.		buttons simultaneously	to start the cutting operation.	(conveyor for	vard) and "P.SYNC" bu	ittons simultaneously to	
	I klik ong "Troop" op kompyyter or u		Pinduton and "\/AC"	(vacuum) "KNIEE" ug "START ALITO	forward the cu	it parts on the conveyo	r.	
Find / search / reading	panagtungud sa pattern ug sa leyser.	i subayun ang	CUT" arun sugdan an	pag cut.	(A) Cutting o	peration. (B) Igkahuma " (conveyor forward) ug	an ug cut, pinduton ang "P.SYNC" arun isibog ang	
						control of a control of normal dig 1.0 mo and hold g and		
					40			
Inspection	10		1/	THE PAR KNIEF RTN	18			
	Task:		Task:		Task:		6	
				SLOW OGN OGN OGN MANIA			2.0	
Safety Point	1			PLATE WOGN SHARP CUT				
		C'AL AND		TC-7000				
		A space				1		
Attach Information	A THE	A Martin			/			
			1 all all all all all all all all all al					
	22					A. CHARLES		
Storage	TT TIME	1			TT TIME:			
			8 sec		6 sec	19/1/		
	Description:		Description:		Description	Description:		
	Forward cut parts to the sorting area.		Press the "KNIFE" and "MANUAL CUT" buttons and move the		he Roll back the	• e plastic.		
TOTAL OTOLE HIVE	Kuhaon and cut parts ud ibatad sa sorting		joystick to cut the end of the plastic.		Irolyo pogbo	lik ong plaatia		
	Nunaon ang cui parts ug malag sa s	orung.	Pinduton ang "KNIFE" ug "MANUAL CUT" ug lihokon ang		ITOIyo pagba	lik ang plasuc.		
878 sec			joystik arun putlon ang	uwahi na parte sa plastic.				
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